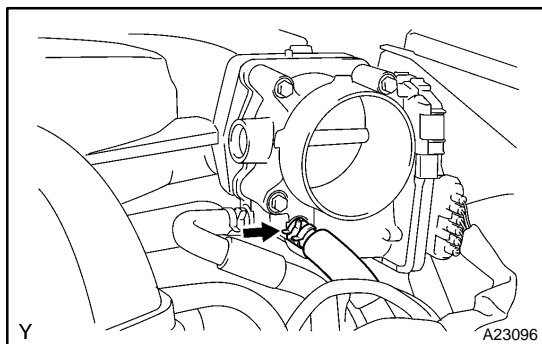
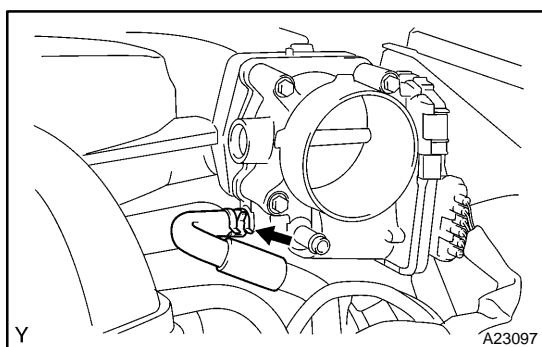


## REMOVAL

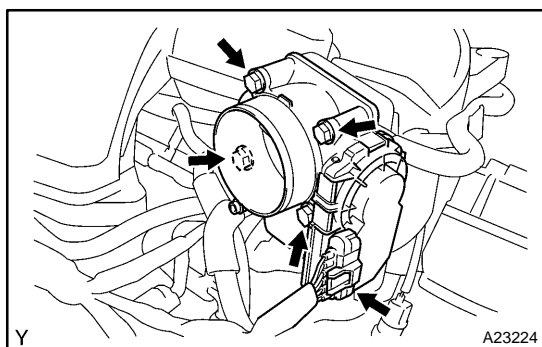
1. DRAIN ENGINE COOLANT
2. REMOVE V-BANK COVER
3. REMOVE AIR CLEANER (See page [EM-62](#))



4. DISCONNECT WATER BY-PASS HOSE NO.5



5. DISCONNECT WATER BY-PASS HOSE NO.4



6. REMOVE THROTTLE BODY
  - (a) Disconnect the throttle motor connector.
  - (b) Remove the 4 bolts, throttle body and gasket.